

TECHNICAL INFORMATION SHEET

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servomat UK



Recommended XS OC Service procedure

The following procedures should be carried out when servicing a rheavendors Cino XS OC machine.

The procedure contains references to assembly drawings in the spare parts manual ([page/item no.](#)) to help to identify parts.



Before carrying out any maintenance work, ensure that the mains electricity supply is turned off and disconnected.

1. Cleaning

- Remove all product containers, completely strip them to individual components – [p12](#)
- Remove drip tray – [p2/13](#)
- Remove mixer bowls and dispense pipes – [p10/14](#)
- Remove exhaust drawers – [p2/8](#)
- All of the removed components should be cleaned with water and detergent and rinsed with clean water. All items are dishwasher safe if it is a preferred method for cleaning.
- **Important:** All parts must be completely dry before refitting in the machine.
- While all of the above items are removed from the machine clean all interior surfaces with detergent and water.
- Clean the exterior of the machine, paying attention to the drinks dispense area.

2. Replace seals

- Outer o-ring on mixer motor assembly – [p10/10](#) (pn. [GUA0000084](#))
- V-ring shaft seal on mixer motor assembly – [p10/11](#) (pn. [0080100014](#))
- If the mixer wheel is found to be a loose fit when it is replaced after changing the V-ring then should also be renewed. – [p11/12](#) (pn. [0080100024](#))

3. Boiler Maintenance, only required in hard water areas

- Completely remove the boiler from the machine – [p16](#)
- Remove the boiler cover – [p16/3](#)
- Fill the boiler with a suitable de-scaling solution
- Replace the lid so that all pump, temperature sensing, level sensing parts etc are immersed in the solution.
- Leave the solution in the boiler for the as long as recommended by the de-scaling solution instructions.
- Ensure that all parts that have been in contact with the de-scaling solution are thoroughly rinsed.

4. Inspection and test

- Check for any loose wire connections on the main board, pumps, valves and motors.
- Check that all water pipes are firmly in place and are not restricted (kinked), replace any pipe that looks damaged.
- Test 1 of each drink selection ensure that:
 - The correct drink is made
 - There are no leaks at in the rear of the machine
 - There are no leaks from the mixer bowls
 - The mixer motors are running.

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